HEF GROUPE | Surface materials engineering

FAM®

Metallic range

HIGH RESISTANCE TO ABRASION UNDER EXTREME **OPERATING CONDITIONS : HIGH IMPACT, HIGH PRESSURE-MAINTENANCE-FREE**

FAM® components, made from manganese steel, have excellent resistance to abrasive wear thanks to the mechanical work hardening of the friction zone. **Example of applications:**



Exemples d'applications :







H7*



Continuous casting

Clamps and grabs



Bucket excavators

Conveyors

Operating conditions

300 MPa		
50 MPa		
0,05 m/s		
Up to 380°C		
Greased or maintenance-free		
Initial lubrication only		
Press or nitrogen assembly. If something else, please contact us		

Standard tolerances of the bushing

Inside diameter	Diameter	Tolerance	
	Ø 25 ≤ Ø ≤ Ø50	+0,05 / +0,20	
	Ø 50 < Ø ≤ Ø100	+0,05 / +0,30	
	Ø > Ø100	+0,1 / +0,40	
Outside diameter	s7	s7*	

Housing

Standard tolerance

Shaft

Standard tolerance	Diameter	Tolerance	
	Ø 25 ≤ Ø ≤ Ø50	-0,1 / -0,15	
	Ø 50 < Ø ≤ Ø100	-0,2 / -0,25	
	Ø > Ø100	-0,25 / -0,3	
Optimum roughness	< 0,8 μm		
Recommended surface treatments	Hardness > 56 HRC		
Optimum HEF technology	FAM [®] ST, FAM [®] HT, FAM [®] OX,		

Components available in this technology

Bushing, flanged bushings, spherical plain bearings, slide pads, washers, etc.

* Depending on the severity of your application conditions, these recommendations may change. Contact us before use FAM® TECHNOLOGY IS A WORLDWIDE HEF trademark – HEF IS THE ONLY AUTHORISED MANUFACTURER

FAM® is the result of studies and research carried out by HEF's tribology specialists. However, it must be tested and validated under your specific operating conditions to ensure proper suitability for all your parameters before it is definitively adopted.

Contact

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